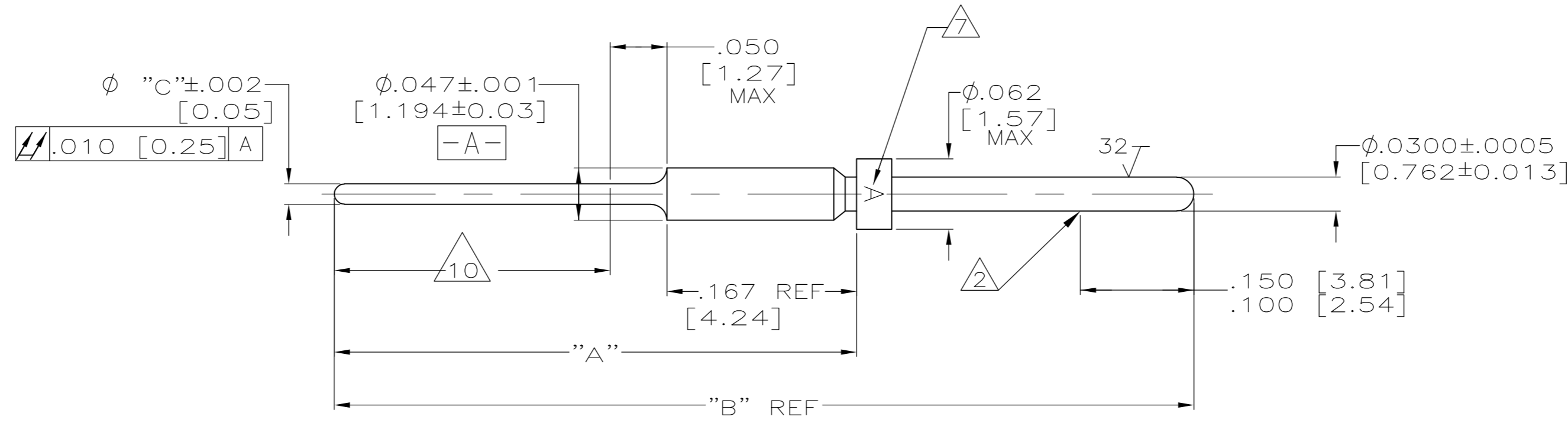


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LOC	DIST	REVISIONS					
DF	DO	P	LTR	DESCRIPTION	DATE	DWN	APVD
		V		REV PER ECO-06-010873	18MAY06	PY	DM
		W		AS PER ECO-08-016800	08-08-08	PK	RL



- INSERTION/EXTRACTION TOOL AMP P/N 91067-1.
- POINT OF PLATING THICKNESS MEASUREMENT.
- FINISH: .000050 [0.00127] MIN THK GOLD PLATED PER ASTM-B-488, TYPE 3, CODE C, CLASS 1.25 OVER .000100 [0.00254] TO .000150 [0.00381] THK COPPER PER MIL-C-14550, CLASS IV.
- FINISH: .000050 [0.00127] MIN THK GOLD PLATED PER ASTM-B-488, TYPE 3, CODE C, CLASS 1.25 OVER .000050 [0.00127] TO .000150 [0.00381] THK NICKEL PER QQ-N-290.
- FINISH: .000050 [0.00127] MIN THK GOLD PLATED PER ASTM-B-488, TYPE 3, CODE C, CLASS 1.25 OVER .000200 [0.00508] TO .000250 [0.00635] THK NICKEL PER QQ-N-290.
- CONTACTS MEET ALL APPLICABLE PERFORMANCE REQUIREMENTS OF MIL-C-39029.
- GOthic "A" LOCATED APPROX AS SHOWN.
- CONTACT BODY MAT'L: LEADED NICKEL COPPER (PROPRIETARY) EQUIVALENT ALTERNATE MAT'L: COPPER ALLOY PER ASTM-B-197
- FINISH: .000100 [0.00254] MIN THK GOLD PLATED PER ASTM-B-488, TYPE 3, CODE C, CLASS 1.25 OVER .000050 [0.00127] TO .000150 [0.00381] THK NICKEL PER QQ-N-290.
- SOLDER DIP WITH 63/73 TIN-LEAD. MUST MEET SOLDERABILITY REQUIREMENT OF MIL-STD-202, METHOD 208.

PRELIMINARY NOT RELEASED FOR PROD.	4	.018 [0.46]	.642 [16.31]	.345 [8.76]	2-207683-3
PRELIMINARY NOT RELEASED FOR PROD.	9	.018 [0.46]	.707 [17.96]	.410 [10.41]	2-207683-1
PRELIMINARY NOT RELEASED FOR PROD.	3	.018 [0.46]	.707 [17.96]	.410 [10.41]	2-207683-0
	3	.018 [0.46]	.665 [16.89]	.368 [9.35]	1-207683-8
PRELIMINARY NOT RELEASED FOR PROD.	3 10	.018 [0.46]	.760 [19.30]	.460 [11.68]	1-207683-4
	3 10	.018 [0.46]	.860 [21.84]	.560 [14.22]	1-207683-3
	3	.025 [0.64]	.860 [21.84]	.560 [14.22]	1-207683-2
	5	.018 [0.46]	.760 [19.30]	.460 [11.68]	1-207683-1
	4	.018 [0.46]	1.107 [28.12]	.810 [20.57]	207683-9
	4	.025 [0.64]	.860 [21.84]	.560 [14.22]	207683-8
	3	.018 [0.46]	.760 [19.30]	.460 [11.68]	207683-6
	3	.018 [0.46]	1.107 [28.12]	.810 [20.57]	207683-4
	3	.018 [0.46]	.860 [21.84]	.560 [14.22]	207683-2
FINISH		ϕ "C"	"B"	"A"	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN	T. ALEXANDER	11-11-91
CHK	F. KINSEY	11-19-91
APVD	F. KINSEY	11-19-91

Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME: PIN CONTACT, POSTED SIZE 22D

SIZE	A2	CAGE CODE	00779	DRAWING NO	C=207683	RESTRICTED TO	-
SCALE	10:1	SHEET	1 of 1	REV	W		

CUSTOMER DRAWING